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Angular joint of a window frame of a motor vehicle door

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The invention relates to an angular joint of a window frame of a motor vehicle door as claimed in the preamble to patent claim 1.

10 Such an angular joint is known, for example, from DE 199 47 209 A1. In the case of an angular joint of this type, difficulties and a relatively high production cost are created, in practice, in establishing a transition between the at least one profile and the 15 angular joint element, which transition is invisible from the outside.

The invention concerns itself with the problem of furnishing an improvement in this regard.

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This problem is solved by a design of an angular joint of the generic type according to the characterizing features of patent claim 1.

25 Advantageous and expedient designs are the subject of the subclaims.

The invention is based on the general notion of providing at least one of the two profiles to be 30 joined together with a paneling, which extends into the corner region of the window frame and by which a substantial region can remain fully concealed to the outside. The remaining residual region can be outwardly covered by an additional screen. Facing the vehicle 35 interior, the angular profile and the transitions from this to tied frame profiles are covered by an internal frame trim and door seals.

In order to provide firm footing for the external paneling extending into the corner region of the frame, against the support profile thereof, a part-region of the profile can overlap the angular profile, running in 5 the longitudinal direction of the profile. In this overlap region, an angular profile, which is inserted into the support profile in a positive-locking and non-positive-locking arrangement, can additionally be fixed. This fixing can be realized by welding in place.

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Particularly advantageous is an embodiment in which the external paneling is integrated in the profile to be joined and the support extending therefrom in a one-piece construction of paneling, support and profile to 15 be joined.

The angular profile can be configured as a stand-alone component, especially a metal casting, at both ends of which there is tied a frame profile.

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Also falling within the scope of the invention, however, is an embodiment in which the angular profile is an already integrated, one-piece component part of a frame profile extending into a window frame corner 25 region, i.e. on which, according to the invention, only one more single frame profile can then be tied.

An illustrative embodiment of the invention is represented in the drawing, in which:

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fig. 1 shows a view of an angular joint for a door frame, from the inside,

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fig. 2 shows a view of this angular joint from the outside.

Of the two embodiments of an angular profile which have been set out above, as an illustrative embodiment only

that one is described in which the angular profile serves as a joining element for two profiles mutually abutting in a corner region. In the other embodiment, one of the two joining regions is quite simply 5 eliminated, since the angular profile is already an integral component part of one of the two profiles to be joined together.

Two continuously cast aluminum profiles 1, 2, meeting 10 in a corner of a window frame of a motor vehicle door, which corner is situated high-up on the B-pillar, for example, of a motor vehicle, are joined together by a metal angular profile 3.

15 The joining consists in the fact that the angular profile 3, by the insertion of joining regions, provided at its ends, into a respective adjacent longitudinal cavity in the profiles 1, 2, is joined to these in a positive-locking and non-positive-locking 20 arrangement. In order to enhance the force closure, slot welds can be provided in envisaged slotted regions 4, 5 of the profiles 1, 2.

The profile 1 representing the upper horizontal window 25 region is provided with an external paneling 6, which juts out over the angular profile 3. Over the height of the profile 1, the paneling 6 encompasses only an upper part-region, whereas a lower part-region 7 of the profile 1 serves to receive a window frame seal 30 profile.

In order to provide the paneling 6 on the profile 1 with additional footing, in the form of a support, in the region of the angular profile 3, a part-region 8 35 jutting over the angular profile 3 is provided on the profile 1. In this part-region 8 of the profile 1, an additional slot weld 9 can be provided between the

angular profile 3 and the profile 1 in order to obtain an additional force closure.

5 The external cladding of the window frame profile 2 extending in the vertical axis can be realized by a screen (not represented in the drawing), which can be screwed, for example, on the profile 2. In the region in which this screen butts against the external paneling 6, a seal-filled seam can be provided.

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If the paneling 6 is integrated into the profile 1, which is possible according to the invention, the paneling 6, the profile 1 and the support extending from the profile 1 are a single, one-piece component, 15 i.e. are configured in one piece, totalling the components 1, 6, 7 and 8.

20 The angular joint construction according to the invention has the great advantage that, at the transition region between a profile and the angular profile, a continuous paneling ensures that there is no esthetically offensive transition present, without the need for extravagant machining. In principle, such an angular joint for a frame can also be realized in 25 structural elements other than window frames of a motor vehicle door.